

# HP165 (163Q-4) Quintuplex Plunger Pump

## Specifications

### Pump Size:

maximum plunger size x stroke length, in.(mm):  
3.375 x 4.500 (85.725 x 114.3)

**Rated BHP (kW) at 390 RPM:** 163 (121)

**Rated plunger load, pounds (kg):** 6600 (2994)

**Maximum discharge pressure:** psi (kPa)

"L" model: 1220 (8408)

"M" model: 2744 (18919)

"H" model: 5378 (37081)

### Crankshaft extension:

Diameter, in.(mm): 3.000 (76.2)

Length, in.(mm): 6.25 (158.7)

Keyway width x depth, in.(mm):

3/4 x 3/8 (19.05 x 9.52)

Maximum recommended sheave diameter,  
in.(mm): 53 (1346.2)

For larger sizes: **Contact Factory**

### Pinion shaft extension,

if gear reducer is supplied, in.(mm)

For belt or chain drive: **Contact Factory**

For direct drive: Diameter: 2.500 (63.5)

Length: 5.000 (127.0)

Keyway width x depth:

5/8 x 5/16 (15.88 x 7.94)

### Accessory gear reduction unit:

2.06:1, 2.26:1, 3.60:1, 4.25:1, 4.65:1,

4.88:1, 5.13:1, 5.40:1, 5.69:1

### Oil Capacity, gallons (L)

Crankcase: 7 (26.5)

Gear Reducer-varies with ratio:

2.00 to 2.25 (7.57 to 8.52)

### Weight, pump only on

wood shipping skids, pounds (kg): 2913 (1322)

Weight varies with pump model

### Standard Materials for Fluid Ends:

"L" model

Cast Nickel-Aluminum-Bronze

Cast Duplex Stainless Steel

Plate Carbon Steel

Cast Ductile Iron

"M" model

Cast Nickel-Aluminum-Bronze

Cast Duplex Stainless Steel

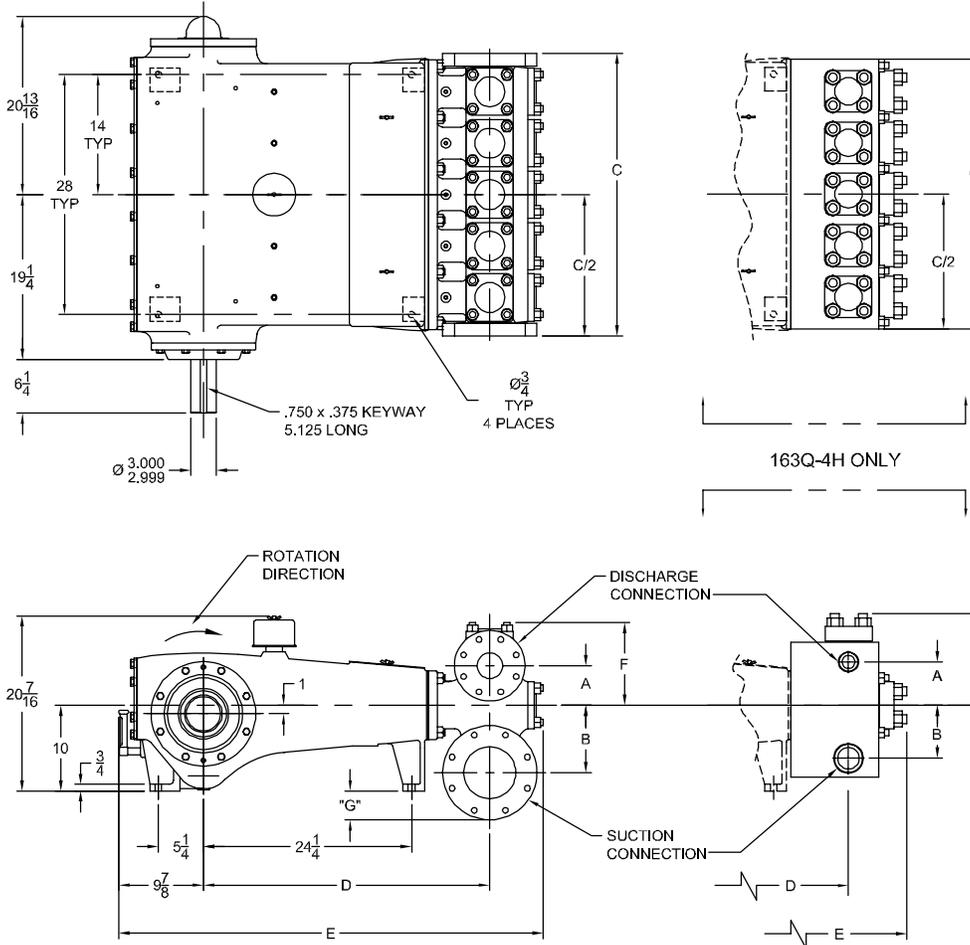
Plate Carbon Steel

Forged Nickel-Aluminum-Bronze

"H" model

Forged 15-5 Stainless Steel

Forged/Plate Carbon Steel



Pump Model	Flange Connections		Dimensions (Inches)						
	Discharge Connection Sizes	Suction Connection Sizes	A	B	C	D	E	F	G
163Q-4L	3 (76.2)-ANSI 600 FF	6 (152.4)-ANSI 150 FF	4 5/8	7 7/8	33	33 3/8	49 7/16	9 5/8	3 3/8
163Q-4M	2 (50.8)-ANSI 1500 FF	4 (101.6)-ANSI 300 FF	5 1/16	5 7/8	33	33	48 11/16	9 1/2	7/8
163Q-4H	2 (50.8)-11 1/2 NPT	3 (76.2)-8 NPT	5 1/16	6 3/16	31 1/2	33	49 1/4	10 3/4	-1 5/8

# IEQ Industries

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